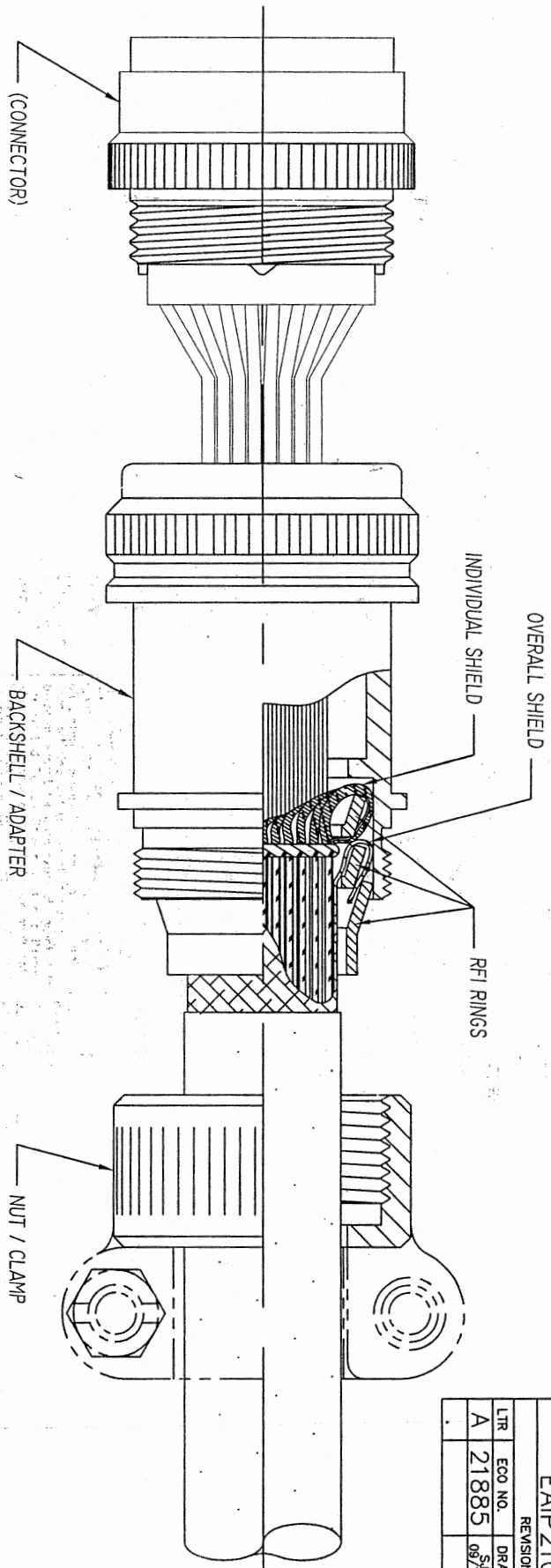


PART NO.			
EAI P2100			
REVISIONS			
LTR	ECO NO.	DRAWN	APPR
A	21885	5/02/85	5/15/85



SUGGESTED ASSEMBLY PROCEDURES

- 1: PLACE ADAPTER COMPONENTS ON CABLE IN SEQUENCE AS SHOWN.
2. CUT INDIVIDUAL AND OVERALL CONDUCTOR SHIELD, ALLOWING ADDITIONAL ALL CONDUCTOR LENGTH WHEN UTILIZING CONDUCTOR WITH FRONT INSERTABLE CONTACTS.
3. UNITE INDIVIDUAL SHIELDS, PLACE EVENLY THROUGH AND FEED BACK OVER FIRST RFI RING AS SHOWN, TEMPORARILY SPOT TIE OR TAPE. TRIM EXCESS SHIELDING.
4. UNITE OVERALL SHIELD AND PLACE EVENLY THROUGH AND FOLD BACK OVER SECOND RFI RING AS SHOWN,, TEMPORARILY SPOT TIE OR TAPE, TRIM EXCESS SHIELDING.
5. PUSH SECOND RFI RING OVER FIRST RFI RING FORWARD UNTIL SHIELDS ARE CAPTURED BETWEEN FIRST AND SECOND RFI RINGS. IF 3 RING VERSION IS ORDER, PUSH THE THIRD RING OVER THE SECOND RING AND PUSH INTO REAR END OF SLEEVE AS SHOWN.
6. ENGAGE NUT / CLAMP AND TIGHTEN SECURELY.

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TOLERANCES:	ANGLES	DECIMALS	INCHES
± .005	± 2'	± .06	± .031
DO NOT SCALE DRAWING			
DRAWN	DATE	<p>ELECTRO ADAPTER, INC. CHAITSWORTH, CA. 91311-6189</p>	
AP	11/01/85		
CHKD	DATE		
LEM	11/01/85		
APVD	DATE		
DT	11/02/85		
DT	11/02/85		
RELEASED	DATE	SIZE	DRAWING NUMBER
	11/02/85	A	EAI P2100
		SCALE: NONE	SHEET 1 OF 1

ASSEMBLY PROCEDURES FOR 2 / 3 RING TERMINATION (REF EAI 173** & E**21 SERIES ADAPTERS)