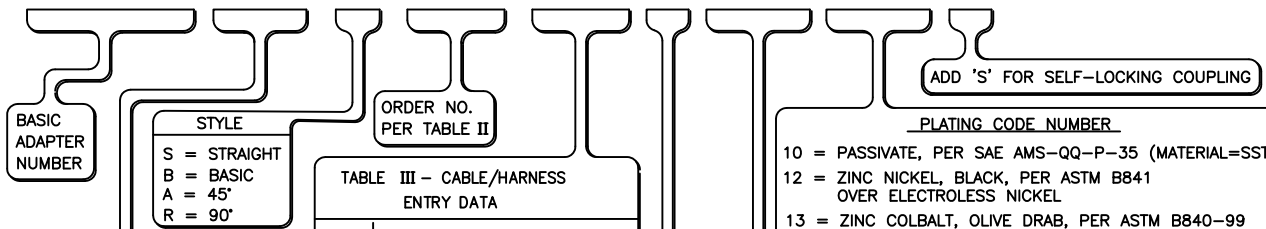


Example Part Number

271 41 S 16 1 0 1 0 8 5 5 S



MILITARY SPECIFICATION	SERIES	CODE NO.
MIL-DTL-5015	3100	18
MIL-DTL-26482	1	21
MIL-DTL-26482	I (07)	24
MIL-DTL-28840	-	30
MIL-DTL-38999	III & IV	40
MIL-DTL-38999	I & II	41
MIL-DTL-26482	2	54
MIL-DTL-5015	3400	54
MIL-C-81703	3	54
MIL-DTL-83723	I	54
MIL-DTL-83723	III	54
NAS1599	-	54
LITTON VEAM CIR	-	64
AB 05	DEF. STD. 59-35 PART 1, SEC. 3	76
PATT 121	DEF. STD. 59-35 PART 1, SEC. 8	78

ENTRY ORDER NO.	EMP BAND		BOOT P/N REF
	Z +.010 -.020 DIA.	W ±.010 DIA.	
0 2	.125	.312	N/A
0 3	.188	.375	152-42-G-W24
0 4	.250	.438	152-42-G-W24
0 5	.312	.500	152-42-G-W24
0 6	.375	.562	152-42-G-W24
0 7	.438	.625	154-42-G-W24
0 8	.500	.688	154-42-G-W24
0 9	.562	.750	154-42-G-W24
1 0	.625	.812	154-42-G-W24
1 2	.750	.938	155-42-G-W24
1 3	.812	1.000	156-42-G-W24
1 4	.875	1.062	156-42-G-W24
1 6	1.000	1.188	156-42-G-W24
1 7	1.062	1.250	157-43-G-W24
1 8	1.125	1.312	157-43-G-W24
1 9	1.188	1.375	157-43-G-W24
2 0	1.250	1.438	157-43-G-W24
2 2	1.375	1.562	158-43-G-W24
2 3	1.438	1.625	158-43-G-W24
2 4	1.500	1.688	158-43-G-W24

PLATING CODE NUMBER

10 = PASSIVATE, PER SAE AMS-QQ-P-35 (MATERIAL=SST)
 12 = ZINC NICKEL, BLACK, PER ASTM B841 OVER ELECTROLESS NICKEL
 13 = ZINC COLBALT, OLIVE DRAB, PER ASTM B840-99
 55 = CADMIUM, OLIVE DRAB, PER SAE-AMSQQ-P-416, TYPE , CLASS 3, OVER ELECTROLESS NICKEL
 56 = ELECTROLESS NICKEL PER SAE-AMS-2404F, WITH IRIDITE CONVERSION
 FOR ADDITIONAL FINISH OPTIONS, SEE CATALOG TABLE 4.

LENGTH CODE NUMBER

SELECT LENGTH IN 1/4" INCREMENTS (ie; 08=2.00", 09=2.25", etc.)
 00 FOR 45° & 90° ADAPTERS (STYLES A & R)


MIN. AVAIL. LENGTH	CONNECTOR CODES (TABLE I)
1.000	40, 41, 54,
1.250	18, 21, 24, 76, 78
1.500	30, 64

TERMINATION NUMBER

1 = ADAPTER ONLY
 4 = ADAPTER w/ 1/4" EMP BAND (REF. 214L0002)
 5 = ADAPTER w/ 1/4" EMP BAND AND SHRINK BOOT (REF 214L0002)
 6 = ADAPTER w/ 1/8" EMP BAND AND SHRINK BOOT (REF 214L0005)
 7 = ADAPTER w/ 1/4" EMP BAND AND (REF 214L0006)
 8 = ADAPTER w/ 1/8" EMP BAND (REF. 214L0005)
 9 = ADAPTER w/ 1/4" EMP BAND AND SHRINK BOOT (REF 214L0006)
 CONSULT FACTORY FOR TERMINATION NUMBER NOT SHOWN




**TABLE II – CONNECTOR CODE 21
 MIL-C-26482, SERIES I**

ORDER NO.	SHELL SIZE	<i>A</i> UNIFIED THD. CLASS 2B	<i>B</i> MAX. DIA.	<i>D</i> MAX.	<i>E</i> MAX.	<i>F</i> MAX.	<i>G</i> MAX.	
0 8	8	.438-28	.703	.62	1.15	1.00	1.38	0 4
1 0	10	.562-24	.827	.63	1.17	1.13	1.44	0 6
1 2	12	.688-24	.953	.66	1.20	1.25	1.50	0 8
1 4	14	.812-20	1.077	.69	1.23	1.38	1.56	1 0
1 6	16	.938-20	1.203	.71	1.25	1.50	1.63	1 2
1 8	18	1.062-18	1.327	.74	1.26	1.63	1.69	1 4
2 0	20	1.188-18	1.453	.76	1.29	1.75	1.75	1 6
2 2	22	1.312-18	1.577	.79	1.32	1.88	1.81	1 8
2 4	24	1.438-18	1.703	.82	1.34	2.00	1.88	2 0

NOTES: UNLESS OTHERWISE SPECIFIED

1. ASSEMBLY IDENT. PER MIL-STD-1285.
2. MATERIAL: COMPONENTS – ALUM. ALLOY OR SST
 O’RING – SILICONE

 4. WHEN ENTRY SIZE EXCEEDS CONNECTOR INSERT DIAMETER
 A STEP-UP CONFIGURATION WILL BE SUPPLIED.



**TABLE II – CONNECTOR CODE 40
 MIL-DTL-38999, SERIES III & IV**

ORDER NO.	SHELL SIZE		<i>A</i> METRIC THD. CLASS 6H	<i>B</i> MAX. DIA.	<i>D</i> MAX.	<i>E</i> MAX.	<i>F</i> MAX.	<i>G</i> MAX.	△ _{4.}
	COM'L.	MIL.							
0 8	9	A	M12 x 1.0	.703	.52	.997	.84	1.38	0 4
1 0	11	B	M15 x 1.0	.827	.54	1.023	.97	1.44	0 6
1 2	13	C	M18 x 1.0	.953	.57	1.048	1.09	1.50	0 8
1 4	15	D	M22 x 1.0	1.077	.59	1.074	1.22	1.56	1 0
1 6	17	E	M25 x 1.0	1.203	.62	1.100	1.34	1.63	1 2
1 8	19	F	M28 x 1.0	1.327	.63	1.113	1.41	1.69	1 4
2 0	21	G	M31 x 1.0	1.453	.66	1.152	1.53	1.75	1 6
2 2	23	H	M34 x 1.0	1.577	.68	1.178	1.66	1.81	1 8
2 4	25	J	M37 x 1.0	1.703	.71	1.204	1.78	1.88	2 0

NOTES: UNLESS OTHERWISE SPECIFIED

1. ASSEMBLY IDENT. PER MIL-STD-1285.
2. MATERIAL: COMPONENTS – ALUM. ALLOY OR SST
 O’RING – SILICONE

△_{4.} WHEN ENTRY SIZE EXCEEDS CONNECTOR INSERT DIAMETER
 A STEP-UP CONFIGURATION WILL BE SUPPLIED.

5. ADAPTERS MEET AND/OR EXCEEDS PERFORMANCE REQUIREMENTS
 OF AS85049C CATEGORY 3B
6. INTERFACE PER AS85049 FIGURE 3.



**TABLE II – CONNECTOR CODE 41
 MIL-C-38999, SERIES I & II**

ORDER NO.	SHELL SIZE		<i>A</i> UNIFIED THD. CLASS 2B	<i>B</i> MAX. DIA.	<i>D</i> MAX.	<i>E</i> MAX.	<i>F</i> MAX.	<i>G</i> MAX.	△ 4.
	SER. II	SER. I							
0 8	8	9	.438-28	.703	.52	1.15	.84	1.38	0 4
1 0	10	11	.562-24	.827	.54	1.17	.97	1.44	0 6
1 2	12	13	.688-24	.953	.57	1.20	1.09	1.50	0 8
1 4	14	15	.812-20	1.077	.59	1.23	1.22	1.56	1 0
1 6	16	17	.938-20	1.203	.62	1.25	1.34	1.63	1 2
1 8	18	19	1.062-18	1.327	.63	1.26	1.41	1.69	1 4
2 0	20	21	1.188-18	1.453	.66	1.29	1.53	1.75	1 6
2 2	22	23	1.312-18	1.577	.68	1.32	1.66	1.81	1 8
2 4	24	25	1.438-18	1.703	.71	1.34	1.78	1.88	2 0

NOTES: UNLESS OTHERWISE SPECIFIED

1. ASSEMBLY IDENT. PER MIL-STD-1285.
2. MATERIAL: COMPONENTS – ALUM. ALLOY OR SST
 O’RING – SILICONE

△
4. WHEN ENTRY SIZE EXCEEDS CONNECTOR INSERT DIAMETER
 A STEP-UP CONFIGURATION WILL BE SUPPLIED.



TABLE II – CONNECTOR CODE 54

MIL-C-26482, SERIES 2
 MIL-C-5015G, 3400 SERIES
 MIL-C-81703, SERIES 3
 MIL-C-83723, SERIES I & III
 NAS1599

ORDER NO.	SHELL SIZE		A UNIFIED THD. CLASS 2B	B MAX. DIA.	D MAX.	E MAX.	F MAX.	G MAX.	△4.
	△6.	△5.							
0 3	3	—	.562-24	.71	.55	1.15	.84	1.38	0 4
0 8	—	8,8S	.500-20	.71	.55	1.15	.84	1.38	0 4
1 0	—	10,10S,10SL	.625-24	.78	.57	1.17	.97	1.44	0 6
1 2	7	12,12S	.750-20	.90	.60	1.20	1.09	1.50	0 8
1 4	12	14,14S	.875-20	1.03	.61	1.21	1.22	1.56	0 9
1 6	19	16,16S	1.000-20	1.15	.64	1.24	1.34	1.63	1 2
1 8	27	18	1.062-18	1.23	.65	1.25	1.34	1.63	1 2
2 0	37	20	1.188-18	1.36	.68	1.28	1.47	1.69	1 4
2 2	—	22	1.312-18	1.48	.70	1.30	1.59	1.75	1 6
2 4	—	24	1.438-18	1.61	.73	1.33	1.72	1.81	1 8
2 8	—	28	1.750-18	1.99	.78	1.38	1.97	1.88	2 4
3 2	—	32	2.000-18	2.24	.83	1.43	2.22	2.00	2 4
3 6	—	36	2.250-16	2.49	.86	1.46	2.34	2.13	2 4
4 0	—	40	2.500-16	2.74	.91	1.51	2.59	2.25	2 4
4 4	—	44	2.750-16	2.99	.96	1.56	2.84	2.38	2 4
4 8	—	48	3.000-16	3.24	1.01	1.61	3.09	2.50	2 4
6 1	61	—	1.500-18	1.67	.74	1.34	1.78	1.88	1 9

NOTES: UNLESS OTHERWISE SPECIFIED

1. ASSEMBLY IDENT. PER MIL-STD-1285.
2. MATERIAL: COMPONENTS – ALUM. ALLOY OR SST

△3. O-RING NOT REQUIRED PER AS85049.

△4. WHEN ENTRY SIZE EXCEEDS CONNECTOR INSERT DIAMETER A STEP-UP CONFIGURATION WILL BE SUPPLIED.

△5. SIZES PER MIL-C-5015 (3400 SERIES), MIL-C-26482 (SERIES 2), MIL-C-83723

△6. (SERIES I & III), & NAS1599. SIZES PER MIL-C-81703, SERIES 3.



STANDARD FINISHES

PLATING CODE	FINISH	SPECIFICATION	ACCESSORY MATERIAL	CORROSION RESISTANCE (HRS)	ROHS COMPLIANT
0 3	CADIUM PLATE, OLIVE DRAB	SAE AMS-QQ-P-416, TYPE II, CLASS 3	ALUMINUM	96	NO
1 0	PASSIVATE	SAE AMS-QQ-P-35, (AS85049 CODE S)	STAINLESS STEEL	1000	YES
1 2	ZINC NICKEL, BLACK	ASTM B841	ALUMINUM	500	YES
1 3	ZINC COBALT, OLIVE DRAB	ASTM B840-99	ALUMINUM	96	NO
1 4	ZINC COBALT, BLACK	ASTM B840-99	ALUMINUM	96	NO
2 1	IRIDITE, 14-2, GOLD	IRIDITE, NUMBER 14-2 PER MIL-DTL-5541 CL 3	ALUMINUM	96	NO
3 4	ANODIZE, BLACK	MIL-A-8625, TYPE II, CL 3 (AS85049 CODE A)	ALUMINUM	1000	YES
3 5	ANODIZE ,GREY	MIL-A-8625, TYPE II, CLASS 2	ALUMINUM	500	YES
4 4	ANODIZE, HARD, BLACK	MIL-A-8625, TYPE II, CLASS 2	ALUMINUM	500	YES
4 5	ANODIZE, HARD, GREY	MIL-A-8625, TYPE II, CLASS 2	ALUMINUM	1000	YES
4 8	ELECTROLESS NICKEL	AMS-2404F, CLASS 4, GRADE B	STAINLESS STEEL	48	NO
5 1	ELECTROLESS NICKEL	AMS-2404F, CLASS 4, GRADE B	ALUMINUM	48	NO
5 5	CADIUM PLATE, OLIVE DRAB, OVER ELECTROLESS NICKEL	SAE AMS-QQ-P-416, TYPE II, CLASS 3, OVER ELECTROLESS NICKEL, PER AMS-2404F (AS85049 CODE W)	ALUMINUM	1000	NO
5 6	ELECTROLESS NICKEL	AMS-2404F, CLASS 4, GRADE A	ALUMINUM	96	NO
5 6 R	ELECTROLESS NICKEL	AMS-2404F, CLASS 4, GRADE A	ALUMINUM	48	YES
5 7	ELECTROLESS NICKEL	AMS-2404F, CLASS 4, GRADE A (AS85049 CODE N)	ALUMINUM	96	NO
64	CADIUM PLATE, OLIVE DRAB, OVER ELECTROLESS NICKEL	SAE AMS-QQ-P-416, TYPE II, CLASS 3, OVER ELECTROLESS NICKEL, PER AMS-2404F (SELECTIVE PLATING REF AS85049 CODE P)	ALUMINUM	1000	NO
85	PASSIVATED	SAE AMS-QQ-P-35	316 SST	1000	YES
87	BEAD BLASTED	N/A	NI. ALUM. BRONZE	1000	YES

NOTES: UNLESS OTHERWISE SPECIFIED

1. CORROSION RESISTANCE IS SPECIFIED FOR SALT SPRAY IN ACCORDANCE WITH AS85049

CONSULT FACTORY FOR OTHER FINISHES

FINISHES ARE APPLICABLE TO THE CONNECTOR ACCESSORIES ONLY AND EXCLUDE FASTENERS AND OTHER HARDWARE

4. EMI/RFI ACCESSORIES ARE SUPPLIED WITH CONDUCTIVE FINISHES ONLY

5. ANODIZE NOT SUITABLE FOR EMI SHIELDING OR GROUNDING APPLICATIONS

6. ALL THE CONDUCTIVE FINISHES USED ON ALUMINUM CAN ALSO BE USED ON BRASS (CONSULT FACTORY)

CADMIUM/NICKEL INTERFACE SHALL BE COATED WITH POLYSULFIDE SEALANT (REF FIGURE 2 BELOW)

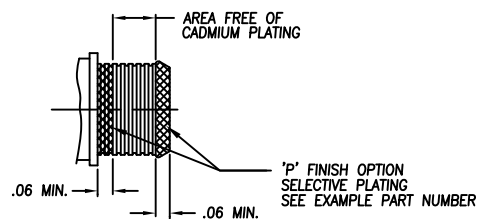


FIGURE 2



STANDARD MATERIALS

COMPONENT	MATERIAL	SPECIFICATION
MACHINED COMPONENTS	ALUMINUM STAINLESS STEEL (300 SERIES) BRASS NICKEL ALUMINUM BRONZE	ASTM B221, ASTM B211 (MFG OPTION) AMS-QQ-S-763, QQ-S-764 (MFG OPTION) QQ-B-626 ASTMB150 (AMS4640)
DIE CAST COMPONENTS	ALUMINUM	ASTM B 85
FASTENERS AND HARDWARE	STAINLESS STEEL (300 SERIES) STEEL BRASS	AMS-QQ-S-763 SAE20, QQ-S-634, QQ-S-637 QQ-B-626
ELASTOMERIC SEALS	SILICONE BUNA-N NEOPRENE	ZZ-R-765B, MIL-R-25988 AMS-3209 MIL-R-3065

NOTES: UNLESS OTHERWISE SPECIFIED

1. THE SPECIFIED MATERIALS ARE STANDARD FOR THE MAJORITY OF CONNECTOR ACCESSORIES
2. CONSULT FACTORY FOR OTHER MATERIALS
3. FOR DOCUMENTS LISTED WITHIN THIS CATALOG WITH OUT A TOLERANCE SHOWN SHALL HAVE TOLERANCES AS FALLOWED:
 - .X = ±.2
 - .XX = ±.12
 - .XXX = ± .062
 - X° = ±10°